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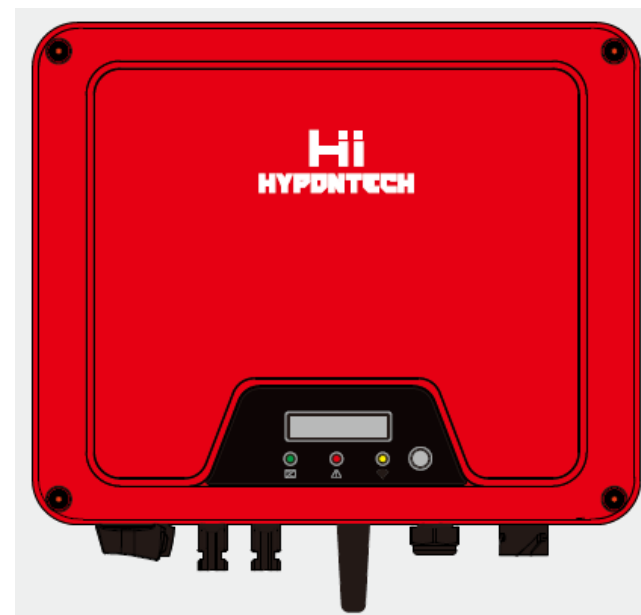
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HPS-3000DL~6500D/ HPS-3000L~6500 Series

Single-Phase Grid-tied Solar Inverters

USER MANUAL

V2.00

CATALOGUE

1. SYMBOLS ON THE LABEL	4
2. SAFETY AND WARNINGS	5
3. UNPACKING.....	6
3.1 Scope of Delivery.....	6
3.2 Product Overview	6
4. INSTALLING	8
4.1 Installation Requirement	8
4.2 Mounting Location	9
4.3 Mounting.....	10
4.5 Cable Specification	11
5. COMMISSIONING.....	12
5.1 Safety Instructions	12
5.2 AC Wire Assembly and Connection	12
5.3 DC Wire Assembly and Connection	13
5.4 Residual Current Protection.....	13
6. COMMUNICATION	14
6.1 System monitoring via Datalogger - Wi-Fi /GPRS (Optional)	14
6.2 Output Power Control via Smart Meter	15
6.3 Demand Responsive Modes (DRMs)	15
7. START UP AND OPERATION.....	16
7.1 Safety Check Before Start Up.....	16
7.2 Inverter LED Indicators.....	17
7.3 Display and Control Logics	18
8. DISCONNECTING FROM VOLTAGE SOURCES	19
9. TECHNICAL PARAMETERS.....	20
10. TROUBLE SHOOTING	24
11. SYSTEM MAINTENANCE.....	29
12. RESTARTS.....	30

1. SYMBOLS ON THE LABEL

	DANGER, WARNING AND CAUTION		RECYCLABLE AND REUSABLE
	HIGH VOLTAGE AVOID CONTACT		AVOID DAMP AND MOISTURE
	HIGH TEMPERATURE AVOID CONTACT		SHIPMENT STACK LIMIT: 8
	CE MARKS		DO NOT DISPOSE WITH HOUSEHOLD WASTE
	PROCEED OPERATIONS AFTER 5 MINUTES DISCHARGE		BREAKABLE ITEM
	PLACE UPWARDS		USER MANUAL IN PACK

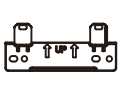
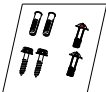
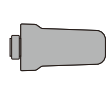
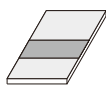
2. SAFETY AND WARNINGS

1. All persons who are responsible for mounting, installation, commissioning, maintenance, tests, and service of HYPONTECH inverter products must be suitably trained and qualified for corresponding operations. They **MUST** be experienced and have knowledge of operation safety and professional methods. All installation personnel must have knowledge of all applicable safety information, standards, directives, and regulations.
2. The product must **ONLY** be connected and operated with PV arrays of protection class II, in accordance with IEC 61730, application class A. The PV modules must also be compatible with this product. Power resources other than compatible PV arrays **MUST** not be connected and operate with the product.
3. When designing or constructing a PV system, all components **MUST** remain in their permitted operating ranges, and their installation requirements **MUST** always be fulfilled.
4. Under exposure to sunlight, the PV array may generate dangerous output in DC voltage. Contacts with the DC wires, conductors and live components in the inverter may result in lethal shocks.
5. High voltages in inverter could cause lethal electrical shocks. Before proceeding any work, including maintenance and/or service, on the inverter, fully disconnect it from all DC input, AC grid and other voltage sources. There **MUST** be a 5-minute waiting time after the full disconnection.
6. The DC input voltage of the PV array **MUST** never exceed the maximum input voltage of the inverter.
7. **DO NOT** touch parts of the inverter during operation as heat will be induced and these parts will exceed 60°C.

3. UNPACKING

3.1 Scope of Delivery

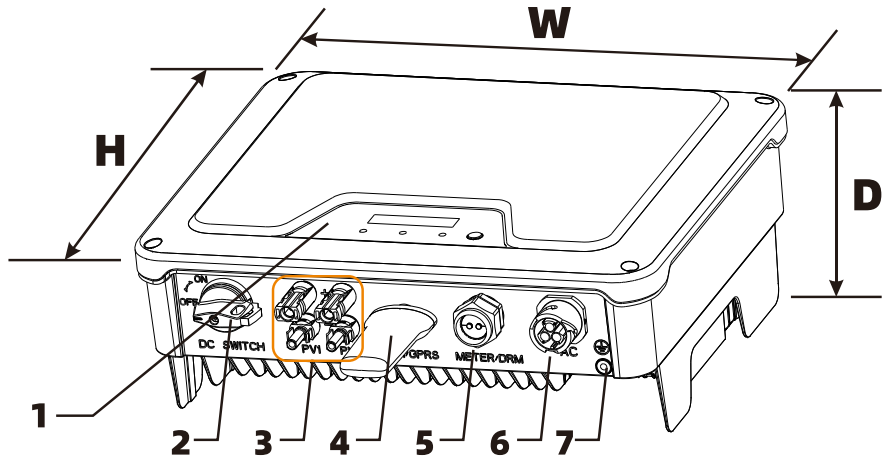
Please inspect and check for completeness in the scope of delivery. Confirm with purchase order.

						
Inverter	Mounting Bracket	Mounting Accessories	DC Plugs MC4 or D4 (optional)	AC Connector	Wi-Fi stick (optional)	Documents
1	1	1	2	1	1	1

3.2 Product Overview

The total size of HPS-3000DL~6500D/ HPS-3000L~6500 is 395(width) × 328(height) × 154(depth) mm. It has 2 pairs of PV input terminals and 2 communication ports. HPS-3000DL~6500D has a LCD&LED (HPS-3000L~6500 has just LED, determined by user) for getting information and setting parameters at field.

The detail description is shown below:

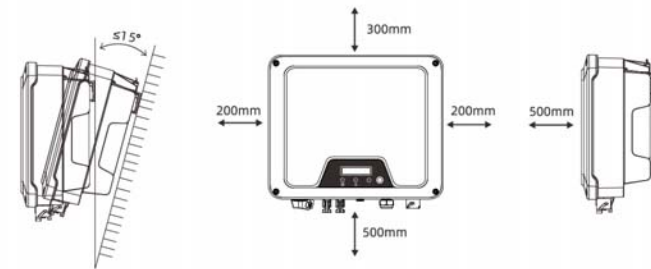


Mark Num.	Component	Description
1	LCD&LED or LED	Display and setting device at field
2	DC Switch	For switch on/off the inverter
3	PV Terminal (s)	Connected with PV Panel
4	COM1: Wi-Fi/RS485/GPRS	Alternative distant communication method
5	COM2: METER/DRED	For smart-meter or DRED
6	AC Terminal	Connected with AC Grid
7	Secondary PE Terminal	For Grounding Protection

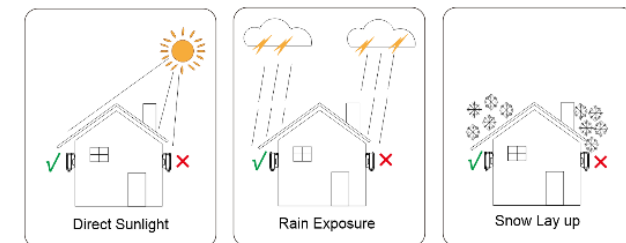
4. INSTALLING

4.1 Installation Requirement

1. Please install the inverter(s) in places that can avoid inadvertent contact.
2. Installation method, location and surface must be fitting for the inverter's weight and dimensions.
3. Please install the inverter in an accessible location for operation, future maintenance and service.
4. The inverter performance peaks at ambient temperature lower than 45°C.
5. When installing in residential or domestic environment, it is recommended to install and mount the inverter on a solid, concrete wall surface. Mounting the inverter on composite or plaster boards or walls with similar materials would induce noise during its operation and is therefore not recommended.
6. DO NOT cover the inverter NOR place any objects on top of the inverter.
7. To ensure sufficient room for heat dissipation and maintenance, the clearing space between inverter(s) and other surroundings is indicated below for reference:

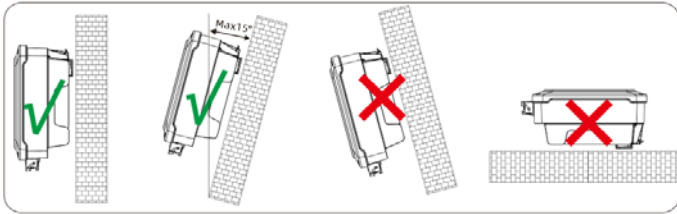


8. Avoid direct exposure to sunlight and rain and snow layup.



4.2 Mounting Location

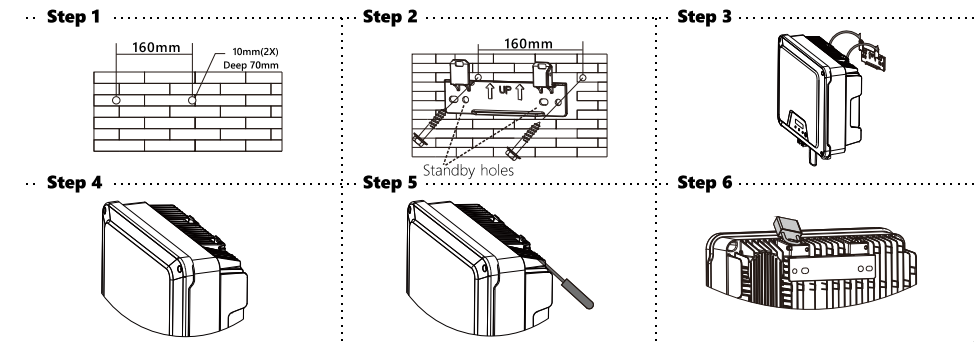
1. DO NOT mount the inverter near any inflammable materials.
2. DO NOT mount the inverter near any explosive materials.



3. DO NOT mount the inverter on tilting surface over 15° backwards. Please mount the inverter on a vertical wall surface.
4. DO NOT mount the inverter on any surfaces tilting forward or to either sides.
5. DO NOT mount the inverter on a horizontal surface.
6. For easy installation and operation, please mount the inverter on a height that the display could match eye level.
7. The bottom side where all commissioning terminals are equipped MUST always point downwards.

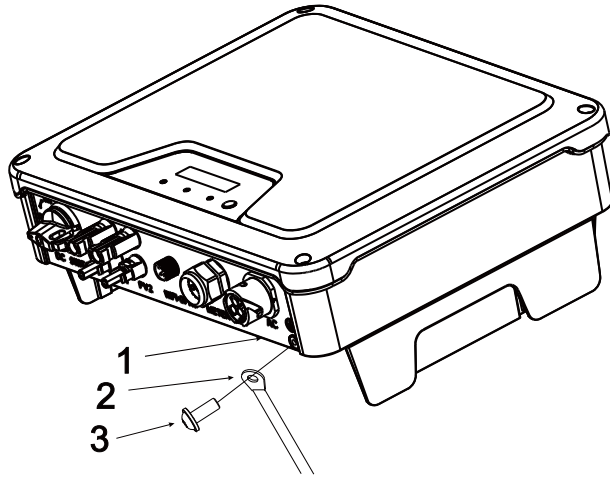
4.3 Mounting

1. Use the mounting bracket as a template and drill holes of 10mm diameter and 70mm depth.
2. Fix the mounting bracket with the screws and expansion bolts packed in mounting accessories.
3. Attach the inverter to the mounting bracket.
4. Check both sides of heat sink and ensure the inverter is stably attached.
5. Use M5 screws (with T25 screwdriver, torque: 2.5Nm) to attach the heat sink fins to the mounting bracket.
6. It is recommended to attach the anti-theft lock to the inverter. Lock diameter $\phi 4-5.5\text{mm}$ recommended.



4.4 Installing the PE cable

1. Insert the grounding conductor into the suitable terminal lug and crimp the contact.
2. Thread the M5 * 13 screw through the terminal lug.
3. Tighten it firmly into the housing (screwdriver type: T25, torque: 2.5Nm).



Information on grounding components:

No	Object	Description
1	Housing	
2	M5 terminal lug with protective conductor	
3	M5x13 pan head screw	

PE Conductor cross-section: 6mm²

4.5 Cable Specification

No	Item	Type	Specifications
1	PE cable	Single-core outdoor copper cable	Conductor cross-section: 6 mm²
2	AC Output cable	Outdoor copper cable	- Conductor cross-section: 4-6 mm² - Cable outer diameter: 9-14 mm
3	DC Input cable	Standard outdoor PV cable, PV1-F Model recommended	- Conductor cross-section: 2.5-6 mm² - Cable outer diameter: 5-8 mm
4	Meter	Two-core outdoor shielded twisted pair cable	- Conductor cross-section: 0.14-1.5 mm² - Cable outer diameter: approx. 9 mm
5	DRED	CAT-5E, outdoor shielded cable Standard for EIA/TIA 568B	- Cable outer diameter: approx. 9 mm - cable maximum length 1000m

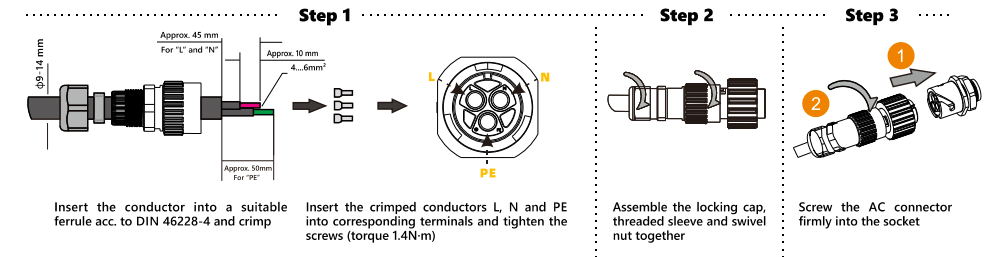
5. COMMISSIONING

5.1 Safety Instructions

1. Measure the frequency and voltage of grid connection and make sure they follow the inverter's grid connection specifications.
2. An external circuit-breaker on the AC side (or a fuse) at 1.25*AC rated current is strongly recommended.
3. Reliability of all earth connections must be tested and valid.
4. Before commissioning, disconnect the inverter and the circuit-breaker or fuse, and prevent accidental reconnection.

5.2 AC Wire Assembly and Connection

5.2.1 AC Commissioning



Note: Please insure that the connector has been correctly installed!

5.2.2 AC Switch Types

Please install an individual 2-stage miniature circuit breaker according to the following specifications.

Model	Maximum output current (A)	AC Breaker Rated current (A)
HPS-3000DL/ HPS-3000L	15	20
HPS-3680D/ HPS-3680	16	25
HPS-4000D/ HPS-4000	20	32
HPS-5000D/ HPS-5000	23	32
HPS-6000D/ HPS-6000D	27.3	40
HPS-6500D/ HPS-6500	29.6	40

5.3 DC Wire Assembly and Connection

1. PV modules of the connected strings must be of: the same time, identical alignment and tilting angle.
2. Before commissioning and connecting the PV arrays, the DC switch MUST be open.
3. Parallel strings must have the same number of modules.
4. It is mandatory to use the DC connectors within package for the connection of PV arrays.
5. The polarity of the PV arrays MUST be compatible to the DC connectors of the inverter.
6. The DC input voltage AND DC input current of the PV array MUST never exceed the maximum input allowance of the inverter.

DC Commissioning

Step 1

Strip off the insulation

PV1-F/UL-ZKLA/USE2

7mm

45-8mm

2.5-6 mm²

Step 2

Assemble the MC4 cable ends

Positive terminal

Negative terminal

Assemble the D4 cable ends

NOTICE

Note: Don't crimp this part!

Positive terminal

Negative terminal

Crimp pliers to cable ends

Step 3

Assemble the connectors

2.6-2.9 N·m

Positive

Negative

Please check if the cables are securely installed by pulling outwards

Step 4

Check the polarities of the PV strings

Check the open-circuit voltage is less than inverter input limit 600V

Step 5

Remove the waterproof caps from PV terminals

If there is an unused terminal, please seal it with the cap

Step 6

Insert the connectors into the terminal till you hear an audible click.

click

click

5.4 Residual Current Protection

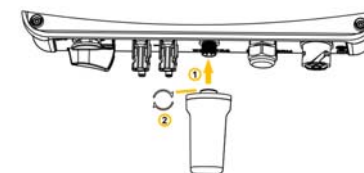
This product is equipped with residual current protection device internally, in accordance with IEC 60364-7-712. An external residual current protection device is not needed. If the local regulation demands otherwise, it is recommended to install a 30mA Type B residual current protection device.

6. COMMUNICATION

6.1 System monitoring via Datalogger - Wi-Fi /GPRS (Optional)

6.1.1 Wi-Fi /GPRS Datalogger Installation

1. Unpack the Datalogger from package.
2. Unscrew the cap in COM1 port and plug the Datalogger in and tighten.
3. For user guidance and configuration of Datalogger, please refer to the corresponding HYPONTECH Wi-Fi Stick Guide manual, which is available in printed form inside Documents pack, or an online manual on HYPONTECH website at <https://www.hypontech.com/xiazai>.



6.1.2 Smart Meter/DRED Connection

Step 1

Use a screwdriver (Tx25, torque:2.5 N·m) to loosen the screws of the cover following the indicated sequence (1-4)

2

1

3

4

Please leave the screws on the holes

Step 2

Carefully lift the cover for a vertical distance of approx. 80mm and disconnect from power board

Approx. 80mm

Step 3

Take the sealing out

1

2

3

4

Uncrew the nut

Route the cable

Remove one of the filler-plug and keep the remaining in its slot to prevent moisture from enter

Step 4

Smart meter communication assembly or DRED cable assembly

RS485

B

A

1

2

Screwdriver Type: Blade 0.4 x 2.5

Rj45 Plug

Pin1:DRM1/5 Pin5:RefGen

Pin2:DRM2/6 Pin6:Com/DRM0

Pin3:DRM3/7 Pin7:N/A

Pin4:DRM4/8 Pin8:N/A

12345678

Rj45 Plug

Step 5

For smart meter connection or DRED terminal connection

METER

DRED

1

2

1

2

Step 6

Tighten the screws on the cover following the indicated sequence (1-4).

(Tx25, torque:2.5 N·m)

2

1

3

4

Firmly secure cable gland by using a torque of 2.5 to 3N·m to tighten the swivel nut



When installing Meter or DRED, All operation MUST NOT proceed until AC and DC power is securely disconnected and discharged to prevent electric shocks.

6.2 Output Power Control via Smart Meter

The inverter can control active power output via connecting smart meter, following is the system connection mode.



Smart meter as above **SDM230-Modbus** connecting method and setting baud rate method for Modbus please refer to its user manual.

6.3 Demand Responsive Modes (DRMs)



DRMs Application Description

- Only applicable to AS/NZS4777.2:2015.
- DRM0, DRM5, DRM6, DRM7, DRM8 are available.

Users can close the S9 on DREDBOX to activate DRED function and Operate the Disconnection Device by close S0. Other function of DRED is all disabled.

The inverter shall detect and initiate a response to all supported demand response commands.

7. START UP AND OPERATION

7.1 Safety Check Before Start Up

Please check before switching on any voltage resources connected to the inverter and closing inverter's DC switch:

1. Grid Voltage: Check the grid voltage at point of connection at the inverter complies with permitted range of the inverter.
2. Mounting Bracket: Check if the mounting bracket is properly and securely installed.
3. Mounting of the inverter: Check if the inverter is properly mounted and attached to the mounting bracket.
4. DC Connectors: Check if the DC connectors are installed correctly on terminals.
5. AC Connectors and Wire Assembly: Check if wires are assembled correctly on the AC side and if the AC connector is properly and securely installed. Check if the AC connector is firmly plugged into AC terminal.
6. Cables: Check if all cables are reliably connected. Check if the connections are effective, while the insulations are undamaged.
7. Groundings: Check all groundings using multimeter and if all exposed metal parts of the inverter are properly grounded.
8. DC Voltage: Check if the largest open-circuit voltage of PV arrays complies with the permitted range.
9. DC Polarity: Check if the wires from DC voltage resource are connected to terminals with correct polarity.
10. Grounding Resistance: Check if the grounding resistance of PV strings $>1\text{M}\Omega$ using a multimeter.

After all installation and checks, close the AC circuit-breaker, then the DC switch. The inverter will start to operate when DC input voltage and grid conditions meet the requirements of inverter startup.

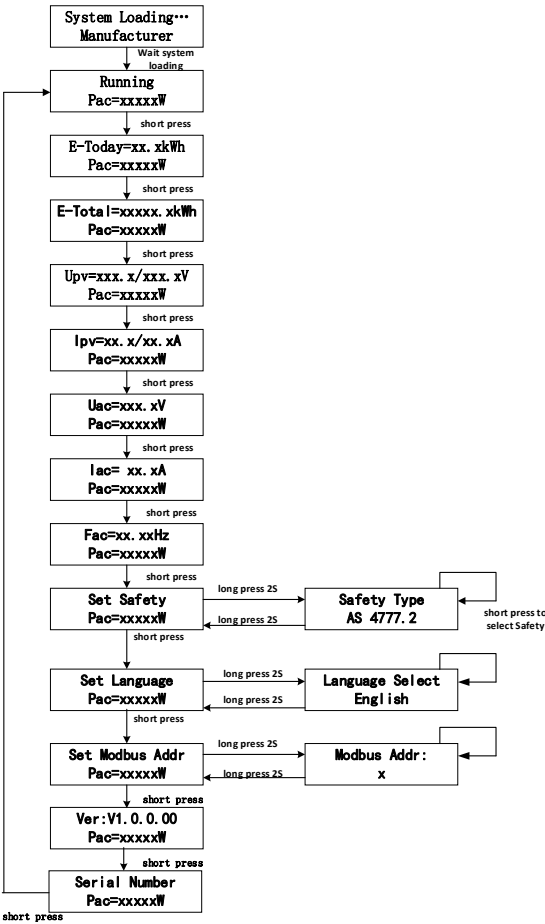
7.2 Inverter LED Indicators

When the inverter operates, LED symbols on display have the following meanings:

 POWER	● ON Inverter Power ON and Feeding Power to Grid ● Blink Inverter Power ON. Not Feeding Power to Grid ○ OFF Inverter Power OFF. DC Disconnected
 FAULT	● ON Inverter is Faulty ○ OFF No Fault
 COM	● Blink Communication Device Connected ○ OFF Communication Device Disconnected

7.3 Display and Control Logics

When inverter starts up and operates, there is a control button beside LCD Display of the inverter. Please follow the logics listed below.



8. DISCONNECTING FROM VOLTAGE SOURCES

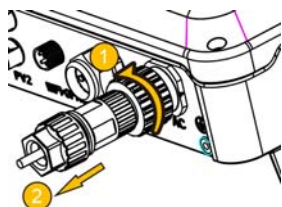
Before proceeding any operations on inverter, please disconnect the inverter from all voltage resources as described in this manual.

Following these steps in described sequence are mandatory.

1. Disconnect miniature circuit-breaker and prevent from unintentional reconnections.
2. Open the DC switch and prevent the switch from closing unintentionally.
3. Use clamps to ensure there is no electrical current in DC wires.
4. Disconnect all DC connections and resources. Unplug the DC connectors, and DO NOT pull the cables.



5. Use multimeter to ensure the voltage on DC terminals of inverter is 0.
6. Unscrew and remove the AC connector.



Danger to life due to high voltages.

Inverter capacitors need 5 minutes to be completely de-energized.

When an error occurs, DO NOT remove the cover of the inverter onsite. Improper operations and attempts may induce electric shock.

9. TECHNICAL PARAMETERS

Module	HPS-3000DL	HPS-3680D	HPS-4000D	HPS-5000D	HPS-6000D	HPS-6500D
	HPS-3000L	HPS-3680	HPS-4000	HPS-5000	HPS-6000	HPS-6500
INPUT/DC						
Max. PV Power (Wp)	5152	5152	6160	7000	7800	8125
Max. Input Voltage (V)	600					
MPP Voltage Range (V)	80~520				80~550	
Min. DC Voltage (V)	70					
Nominal DC-Input Voltage (V)	360					
Max. Input Current (A)	12 per string					
Max. short DC current (A)	15 per string					
No. of independent MPPT inputs	2					
No. of PV strings per MPPT	1					
Max. inverter backfeed current to the array (A)	0					
OUTPUT/AC						
Rated Power (W)	3000	3680	4000	5000	6000	6500
Max. apparent AC power (VA)	3300	3680	4400	5000	6000	6600
Rated grid voltage (Vac)	220/230/240					

Rated power frequency (HZ)	50/60					
Max. output current (A)	15	16	20	23	27.3	29.6
Max. output overcurrent protection(A)	20	25	32	32	40	40
Inrush current (Peak and duration)*	15A@ 0.13ms	15A@ 0.13ms	15A@ 0.13ms	15A@ 0.13ms	15A@ 0.13ms	15A@ 0.13ms
Max. output fault current(Peak and duration)*	55A @10us	55A @10us	55A @10us	55A @10us	60A @10us	60A @10us
Adjustable displacement power factor	0.8ind to 0.8cap					
THDi at rated power	<3%					
Note: “*” The inrush current and Max. output fault current are really test values.						
EFFICIENCY						
Max. Efficiency	97.8%	97.9%	97.9%	97.9%	98%	98%
Euro Efficiency	97.3%	97.4%	97.4%	97.4%	97.5%	97.5%
MPPT Efficiency	99.9%					
PROTECTION						
Anti-islanding Protection	Integrated					
Input Reverse Polarity Protection	Integrated					
Insulation Resistor Detection	Integrated					
Residual Current Monitoring Unit	Integrated					

Output Over Current Protection	Integrated	
Output Short Protection	Integrated	
Output Over Voltage Protection	Integrated	
GENERAL DATA		
Dimensions(W*H*D) mm	395*328*154	
Weight (kg)	9.8	10
Noise emission(typical) dB(A)	<20	
User Interface	LCD&LED or LED	
DC connection type	MC4(SNCLIX,H4,D4 optional)	
AC connection type	Plug-in Connector	
Communication	RS485/WiFi/GPRS(optional)	
Cooling method	Natural Cooling	
Operating ambient temperature range	-25℃.....+60℃	
Allowable relative humidity range	0%~100%	
Max. operating altitude(m)	3000(>3000 derating)	
Degree of protection(IEC 60529)	IP65	
Protective class	I	
Overvoltage category	II(PV),III(MAINS)	
Climatic category (IEC 60721-3-4)	4K4H	
Isolation method	Transformerless	

Power loss in night mode	<1W
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Inverter power quality response modes	
Power quality response modes	Default operation per AS/NZS 4777.2:2015
Volt-watt response mode	Default: Enabled
Volt-var response mode	Default: Disabled
Fixed power factor mode	Default: Disabled
Reactive power mode	Default: Disabled
Characteristic power factor curve for $\cos \phi$ (P)	Default: Disabled
Note The power quality modes can be enabled or disabled via our monitoring APP or Web. Please refer to the "Safety Parameter Setting User Manual" on our website at https://www.hypontech.com/xiazai, or contact our servicer for more information. Please access the monitoring platform on www.hypontportal.com/signin	

10. TROUBLE SHOOTING

Earth Fault Alarm

This inverter complies with IEC 62109-2 clause 13.9 for earth fault alarm monitoring.

If an **Earth Fault Alarm** occurs, the **error code 6** will be displayed on the LCD. Red LED indicator will also light up.

If an external indication of earth fault alarm is required, please connect PV System to inverter monitoring app/portal. The monitoring platform will send email notification in the event of an Earth Fault. Please refer to Sector 6.1 and HYPONTECH WI-FI STICK GUIDE on how to setup your inverter communication function.

Full Error Code and Corrective Measures

When the PV system does not operate normally, we recommend the following solutions for quick troubleshooting. If an error occurs, the Error code will be displayed on the inverter's screen or on the Hypontech's monitoring App/Web, the red LED will light up.

The corresponding corrective measures are as follows:

Error Code	Fault Name	Description	Corrective Measures
1	Functional fault in Micro-Controller Unit (MCU)	MCU abnormal self-check in start process	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact service.
2	A faulty current sensor detected	AC current sensor detect current abnormal in the start process	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact service.
3	Ground fault circuit interrupter (GFCI) sensor error	GFCI sensor self-check abnormal	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact service.

4	A faulty grid relay detected	The difference between INV voltage and output voltage exceeds limit.	1. Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. 2. If the fault persists, measure the phase to phase voltage and phase to zero and zero to ground voltage with a multimeter to ensure that the voltage is normal and the zero to ground voltage value should not be greater than 10V. 3. Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact service.
5	PV voltage too high	When the PV voltage of any circuit is greater than 600V, it is determined as the PV voltage is too high.	Check the open-circuit voltages of the strings and make sure it is below the maximum DC input voltage of the inverter. If the input voltage lies within the permissible range while the fault occurs, please contact the service.
6	Surface insulation resistance error	In the process of power on and start-up, the insulation impedance of PV + and PV - to ground is detected. When the detection insulation impedance is less than 200kohm, it is judged as insulation fault.	1. If it happens occasionally, it may be caused by rainy or humid environment. After the fault is eliminated, the inverter can resume normal operation without other actions. 2.If there is continuous alarm, please check the PV array's insulation to ground and make sure that the insulation resistance to ground is greater than 200KΩ. Otherwise, visual inspection of all PV cables and modules. Make sure the grounding connection of the inverter is reliable. If all above are normal, please contact the service.
7	Ground fault circuit interrupter (GFCI) exceeds the permissible range	residual current over the permission range	1.Make sure the grounding connection of the inverter is reliable. 2.Make a visual inspection of all PV cables and modules. If this fault is still shown, contact the service.
8	Inverter temperature too high	Heat sink and internal environment temperature higher than 85 degree	Please confirm: 1.Whether the airflow to the heat sink is obstructed. 2. Whether the installation site is in direct sunlight and ambient temperature around the inverter is too high. If all above is normal, contact the service.

9	Utility grid disconnected	inverter detected grid voltage failed	1.If it happens occasionally, it belongs to the short-time abnormality of the power grid, the inverter will return to normal operation after detecting that the power grid is normal, and there is no need to deal with it. 2.If it cannot be recovered for a long time, please confirm: ①whether the AC circuit breaker is disconnected ②whether the AC terminal or fuse is in good contact ③whether the power supply line is normal If this fault is still being shown, contact the service.
10	Grid voltage exceeds the permissible range	grid voltage exceeds the Safety regulations	1.If it happens occasionally, it belongs to the short-time abnormality of the power grid, the inverter will return to normal operation after detecting the normal power grid, and there is no need to deal with it. 2. In case of frequent occurrence but automatic recovery, please confirm if the grid voltage is outside the permissible range due to local grid conditions, try to modify the values of the monitored operational limits after informing the electric utility company first. 3.If it cannot be recovered for a long time, please confirm: ①whether the AC circuit breaker is disconnected ②whether the AC terminal is in good connection ③whether the power supply line is normal ④whether the AC cable wiring (such as wire length and wire diameter) complies with the user manual guidance ⑤whether the safety regulation settings are normal
11	Grid frequency exceeds the permissible range	grid frequency exceeds the Safety regulations	1.If it happens occasionally, it belongs to the short-time abnormality of the power grid, the inverter will return to normal operation after detecting the normal power grid, and there is no need to deal with it. 2. In case of frequent occurrence but automatic recovery, please confirm if the grid voltage is outside the permissible range due to local grid conditions, try to modify the values of the monitored operational limits after informing the electric utility company first.

			3.If it cannot be recovered for a long time, please confirm: ①whether the AC circuit breaker is disconnected ②whether the AC terminal is in good connection ③whether the power supply line is normal ④ whether the safety regulation settings are normal
12	DC component of the electricity exceeds the permissible range	the current exceeds 1A in static state and 4A in dynamic state	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact the service.
13	EEPROM Error, e.g. transition disturbance	Micro CPU read EEPROM failed	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact the service.
14	Internal communication fault	Master CPU communicate with slave CPU abnormal	Disconnect the inverter from the utility grid and the PV array, and reconnect it after LED turns off. If this fault is still being displayed, please contact the service.
15	Bus-voltage too high	Bus-voltage is greater than 600V	Check the open-circuit voltages of the strings and make sure it is below the maximum DC input voltage of the inverter. If the input voltage lies within the permissible range while the fault occurs, please contact the service.
16	Bus-voltage too low	Bus-voltage is 20V lower than standard Bus-voltage	Check the open-circuit voltages of the strings and make sure it is below the maximum DC input voltage of the inverter. If the input voltage lies within the permissible range while the fault occurs, please contact the service.
17	DRM S9 Error	DRM switch S9 fault	Check the connection of DRM device. If the DRM device is connected normally while this fault occurs, please contact the service.

18	DRM S0 Error	DRM switch S0 fault	Check the connection of DRM device. If the DRM device is connected normally while this fault occurs, please contact the service.
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11. SYSTEM MAINTENANCE

For the inverter's long-term performance, it is suggested to maintain your inverter regularly:

NOTICE:

HEAT SINK MIGHT INDUCE INJURY

When the inverter is operating, the heat sink might exceed 60°C

- Please disconnect all electrical cables and connections. Wait for the inverter to cool down completely.
- Use compressed air cleaning or a soft brush to clean the inverter heat sink.
- ALL aggressive chemicals, cleaning solvents or strong detergents are FORBIDDEN

Content	Maintenance Measures	Cycle
System Cleaning	• Check if the heat sink is covered and dusted • Maintenance of DC Switch can be performed at night. Turn the switch to ON and OFF positions for 4~5 times. • Use a wet cloth to clean the display	Annually OR Half a year
System Status	• Inspect the enclosure for damage/deformation • Listen for abnormal noises during operation • Check if the parameters are normal during operation	Half a year
Commissioning	• Check if the cables are loose • Check if the cable insulations are damaged, especially the parts in contact with metal surfaces	Half a year after first commissioning Annually OR Half a year
Grounding	• Check if the cables are securely grounded	Half a year after first commissioning Annually OR Half a year

12. RESTARTS

When reconnecting the inverter for electrical power supply, please follow the commissioning procedures and safety instructions as described in **Section 6** when applicable (e.g. DC Wires need to be reassembled).

Please run safety checks as described in **Section 7** before closing the DC Switch and starting up again.